### **REMARKS**

Entry of the amendments to the specification, claims and abstract before examination of the application is respectfully requested. These claims patentably define over the art of record.

If there are any questions regarding this Preliminary Amendment or the application in general, a telephone call to the undersigned would be appreciated since this should expedite the prosecution of the application for all concerned.

If necessary to effect a timely response, this paper should be considered as a petition for an Extension of Time sufficient to effect a timely response, and please charge any deficiency in fees or credit any overpayments to Deposit Account No. 05-1323 (Docket # 095309.57345US).

Respectfully submitted,

February 2, 2006

Vincent J Sunderdick Registration No. 29,004

CROWELL & MORING LLP Intellectual Property Group P.O. Box 14300 Washington, DC 20044-4300 Telephone No.: (202) 624-2500 Facsimile No.: (202) 628-8844

VJS:laf 2712205

Marked-up Copy

# Method for controlling a drive of a hybrid vehicle

### BACKGROUND AND SUMMARY OF THE INVENTION

5 The invention relates to a method for controlling a drive of a motor vehicle having an internal combustion engine and an electric motor (hybrid vehicle), and in particular to a method for controlling a drive of a hybrid vehicle in which the input shaft or the output shaft of the main transmission is connected to the electric motor by means of an intermediate transmission having at least two transmission ratio steps.

A hybrid vehicle having an internal combustion engine and an electric motor, in which the input shaft of the 15 main transmission is connected to the electric motor by means of an intermediate transmission having at least two transmission ratio steps, is known, for example, from German Patent Document DE 198 42 496 A1. intermediate transmission (or compound transmission) of 20 the electric motor having at least two transmission ratio steps allows the electric motor to work in an optimum way in every operating range of the hybrid vehicle. It is proposed in particular to increase the transmission ratio of the intermediate transmission 25 when a downshift takes place in the main transmission when there is a sudden acceleration demand.

Furthermore, many documents are known which disclose a hybrid vehicle having an internal combustion engine and 30 the intermediate motor, in which electric transmission between the electric motor and the input only main transmission has the Various control systems are transmission ratio step. proposed in this case to obtain as smooth a gear-change 35 as possible and/or as smooth a changeover as possible between the provision of drive by the electric motor and the provision of drive by the internal combustion engine. In most methods, it is ensured that the electric motor or the internal combustion engine is connected to the respective other drive only after the speeds of the electric motor and internal combustion engine have been synchronized and/or that during a shift operation in the main transmission, the speed of the input shaft of the main transmission is regulated or synchronized by the electric motor.

10 At this point, reference is made by way of example to the German Patent documents DE 44 22 554 C1, DE 195 30 231 A1, DE 195 30 233 A1, DE 100 08 344 A1, European Patent documents DE 102 24 189 A1, EP 1 090 792 A2, EP 1 104 712 A2, EP 1 236 603 A2, and United States Patent documents US 6,342,027 B1 and US 2002/0170758 A1.

In contrast thereto, it is the object of the present invention to provide a method for controlling a drive of a hybrid vehicle, in which the input shaft or the output shaft of the main transmission is connected to by means of intermediate an electric motor transmission which has at least two transmission ratio steps and permits a comfortable shift between the intermediate of the transmission steps ratio transmission of the electric motor.

20

25

30

35

This object is achieved by means of a method for controlling a drive of a motor vehicle having an internal combustion engine and an electric motor having the features of claim 1.

The method aAccording to the invention in order is distinguished in that, to accelerate the motor vehicle from rest, the drive is initially effected solely by the electric motor, the intermediate transmission being in its lowest transmission ratio step, and drivingthe provsion of drive then being taken over by the internal

combustion engine before a shift operation in the intermediate transmission.

This method ensures that the internal combustion engine has always at least partially always takes taken over the drive function of the main transmission before the intermediate transmission of the electric motor shifts to a higher transmission ratio step, so that a smooth shift is obtained, which is thus comfortable for the driver, between the transmission ratio steps of the in order to provide a intermediate transmission comfortable ride for the driver. An interruption in during a shift operation tractive force intermediate transmission is thus reliably prevented.

15

20

35

10

In one preferred embodiment of the invention, the intermediate transmission of the electric motor is embodied as a claw shift transmission. This has the advantage that a relatively simple shift transmission for the electric motor is sufficient, by virtue of the fact that the internal combustion engine takes over the provision of drive torque for the drive in the pause in the shifting of the intermediate transmission.

driving embodiment of the invention, the 25 In one provision of drive is taken over gradually by the internal combustion engine before a shift operation in intermediate transmission, the drive supplied by the internal combustion engine being increased to the same extent as the drive torque 30 supplied by the electric motor is reduced.

In a further preferred embodiment of the invention, driving the provision of drive is taken over by the internal combustion engine as a function of a detectable acceleration demand of the motor vehicle. The acceleration demand of the motor vehicle can be

detected in this case, for example, from the accelerator pedal position and/or from the vehicle speed.

In a further embodiment of the invention, an energy store which is connected to the electric motor is intermediately discharged, the electric motor is operated in a regenerative mode, the electric motor is operated in a booster mode and the like only in at least the second transmission ratio step of the intermediate transmission. As a result, the electric motor can be of relatively small and simple design.

If appropriate, the motor vehicle can also be accelerated from rest solely by the internal combustion engine as drive if, for example, the energy store which is connected to the electric motor is discharged to too great an extent, is too cold or overheated.

The features and combinations of features given above,
as well as other features and combinations of features,
are disclosed in the description and in the drawings.
Various specific exemplary embodiments of the invention
are illustrated in a simplified manner in the drawings
and are described in more detail in the following
description. In the drawings:

#### BRIEF DESCRIPTION OF THE DRAWINGS

10

15

- Fig. 1 shows a schematic illustration of a drivetrain
  of a motor vehicle having an internal
  combustion engine and an electric motor, in
  which the control method according to the
  invention can be used;
- 35 Fig. 2 shows a schematic illustration of an alternative drivetrain of a motor vehicle having an internal combustion engine and an

electric motor, in which the control method according to the invention can be used; and

Fig. 3 shows a schematic illustration of the design of an embodiment of the intermediate transmission of the drivetrain in figures 1 and 2.

# DETAILED DESCRIPTION OF THE DRAWINGS

25

30

35

Figure 1 schematically illustrates part of a drivetrain 10 The reference numeral 10 denotes of a motor vehicle. an internal combustion engine whose output torque is supplied via a main clutch 12 to an input shaft 14 of a main transmission 16 having a plurality of transmission ratio steps or gears. An output shaft 18 of the main 15 transmission 16 is connected to a driveshaft 19 of the motor vehicle. The output torque and the output speed of the internal combustion engine 10, the main clutch 12 and the transmission ratio steps or gears of the main transmission 16 are controlled by means of a 20 control unit 20.

In addition, an electric motor 24, which is embodied as a starter-generator, is connected via an intermediate transmission 22 to the output shaft 18 of the main transmission 16. This intermediate transmission 22 has two (or more) transmission ratio steps or gears. In one embodiment, the intermediate transmission is an unsynchronized claw shift transmission as illustrated by way of example in figure 3.

The motor vehicle drivetrain variant illustrated in figure 2 differs from the embodiment in figure 1 in that the intermediate transmission 22 of the electric motor 24 is coupled to the input shaft 14 of the main transmission 16. This intermediate transmission 22 is also preferably an unsynchronized claw shift

transmission having at least two transmission ratio steps as illustrated in figure 3. and explained in the following. The other components of the drivetrain in figure 2 correspond to those of the exemplary embodiment illustrated in figure 1 and are denoted by identical reference numerals.

an intermediate embodiment of exemplary The transmission 22 illustrated in figure 3 comprises a stepped epicyclic transmission 26 which is connected to 10 the electric motor 24 and coupled to a first claw wheel 28 for the first gear and to a second claw wheel 30 for the second gear, which are arranged coaxially with respect to the output shaft 18 or the input shaft 14 of the main transmission 16 or a driveshaft which is 15 connected to the latter. A driving wheel 32, which is connected in a rotationally fixed manner to the input shaft 14 or output shaft 18, is provided in the axial direction between the first claw wheel 28 and the This driving wheel 32 can be second claw wheel 30. 20 displaced by means of a shift sleeve or shift fork 34, which can be actuated by the control unit 20, in the axial direction between a first engagement position with the first claw wheel 28, a second engagement position with the second claw wheel 30, and a central 25 idling position in which the driving wheel is engaged neither with the first claw wheel nor with the second claw wheel.

30 The mode of operation of this drivetrain of a motor vehicle, which is explained on the basis of  $\frac{1}{2}$  is as follows.

In the normal operating mode, that is to say when the energy store which is coupled to the electric motor 24 is sufficiently charged and is also neither too cold nor overheated, the motor vehicle is initially driven

from rest exclusively by means of the electric motor 24, the control unit 20 actuating the intermediate transmission 22 in the lowest transmission ratio step (1st gear).

5

10

15

the intermediate in operation shift Before a transmission 22 to the next transmission ratio step (2<sup>nd</sup> gear), and depending on the acceleration demand, which for example, on the basis of the can be detected, accelerator pedal position and/or the vehicle speed, the internal combustion engine 10 is then started up and connected by means of the main clutch 12 and in as jerk-free a manner as possible to the input shaft 14 of The internal combustion the main transmission 16. engine 10 is connected in such a way that the drive torque which is gradually transmitted to the input internal combustion engine 10 shaft 14 by the increased to the same extent as the drive torque supplied by the electric motor 24 to the output shaft 18 or to the input shaft 14 is reduced, until the 20 electric motor 24 rotates without providing drive. the method according to the invention, it is in this irrelevant whether the drive torque internal combustion engine is applied by means of a slipping main clutch 12 without synchronization of the 25 drive speed of the internal combustion engine 10 or is applied by closing the main clutch 12 only after the drive speed has been synchronized.

This method avoids jerking during a shift in the 30

35

intermediate transmission 22 of the electric motor 24 from the first transmission ratio step to a higher transmission ratio step because the internal combustion engine 10 takes over the driving function of the main transmission 16 between the first and the second smooth that a steps, so ratio transmission comfortable shift in the intermediate transmission 22 is possible which has no interruption in tractive force and is practically imperceptible for the vehicle occupants.

As soon as the internal combustion engine 10 has taken over the task of driving the main transmission 16, the electric motor 24 then essentially serves to absorb braking energy (regenerative mode). Only if the energy store which is connected to the electric motor 24 exceeds a predefined charge state does the electric 10 motor 24 revert to contributing to supplying drive power for the purpose of discharging, in order to obtain a sufficient buffer capacity in the energy store According to the invention, however, function of the regenerative mode of the electric motor 15 24, the intermediate discharge of the energy store, a booster mode of the electric motor 24 and the like do not take place until a second (or if appropriate higher) transmission ratio step of the intermediate This has the advantage transmission 22 is engaged. 20 that the electric motor 24 can be made relatively small and does not have to fulfill too many conflicting the intermediate addition, design criteria. In transmission 22 as described above can be constructed relatively easily because it has only one gear change 25 device which can be shifted by means of claw wheels 28, 30 and which is actuated by means of a shift fork 34. The synchronization of the electric motor 24 before the claw wheels 28, 30 of the intermediate transmission 22 are connected can be carried out by the electric motor 30 24 itself.

At relatively high driving speeds, the electric motor 24 is normally decoupled and switched to a currentless state in order to avoid drag losses.

35

While the above embodiments are applicable in the normal operating mode of the motor vehicle, in the event of a fault or in certain operating ranges of the motor vehicle, if for example the energy store which is connected to the electric motor 24 is discharged to too great an extent, is too cold or overheated for a purely electrical start procedure, the internal combustion engine can if appropriate take over the start procedure on its own from the beginning.

10

A specific exemplary design is described in more detail in the following in order to further illustrate the method according to the invention for the control of the hybrid vehicle.

15

20

25

30

35

In a typical medium-sized vehicle having a weight of for example 1,500 kg, an electric motor 24 having a power of 20kW can be used. The maximum vehicle speed for the intermediate transmission 22 of the electric motor 24 is, for example, 35 km/h in first gear in the embodiment in figure 1, and, for example, 130 km/h in second gear, while the maximum vehicle speed can be, for example, 220 km/h. At a vehicle speed of over 130 km/h, the intermediate transmission 22 is accordingly set to the idling position.

If the design speed of the electric motor 24 in the first gear and in the second gear of the intermediate transmission 22 should in each case be 10,000 rev/min, then given a design speed of the input shaft 14 of the main transmission 16 of 7,000 rev/min at maximum vehicle speed, a transmission ratio of 8.98 is obtained in the first gear of the intermediate transmission 22, while a transmission ratio of 2.42 is obtained in the second gear of the intermediate transmission.

According to the above described method of the invention, the internal combustion engine in a hybrid vehicle of this type is, during normal acceleration of the motor vehicle from rest, connected for example after approximately 1.6 seconds. In contrast, when accelerating more quickly, the internal combustion engine 10 can be connected after as little as approximately 0.8 seconds; and when the motor vehicle accelerates very rapidly from rest, the internal combustion engine can even be connected immediately.

10

#### DaimlerChrysler AG

30

35

#### Patent claims

- A method for controlling a drive (16) of a motor 5 1. vehicle having an internal combustion engine (10) and an electric motor (24), a main transmission an output shaft (18), having connected to a driveshaft (19) of the motor shaft (14), input and an vehicle, 10 connected to the internal combustion engine (10), and the electric motor (24) being coupled to the input shaft (14) or the output shaft (18) of the main transmission (16) by means of an intermediate transmission (22) having at least two transmission 15 ratio steps, characterized in that, to accelerate the motor vehicle from rest, the drive is initially effected solely by intermediate (24), the motor electric 20 transmission (22) being in its lowest transmission ratio step, and the provision of drive then being taken over by the internal combustion engine (10) before a shift operation in the intermediate transmission (22). 25
  - 2. The method as claimed in claim 1, characterized in that the intermediate transmission (22) is a claw shift transmission.
    - 3. The method as claimed in Claim 1 or 2, characterized in that the provision of drive is taken over gradually by the internal combustion engine (10) before a shift operation in the intermediate transmission (22), the drive torque supplied by